



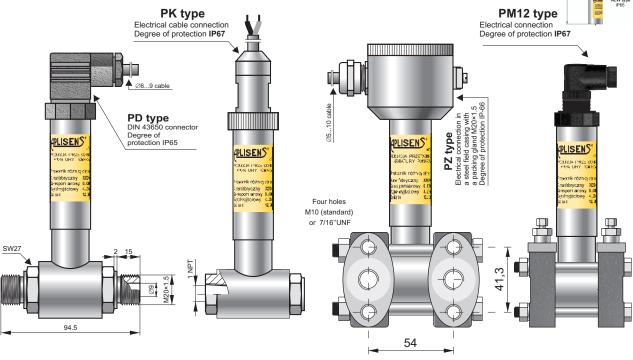
# DIFFERENTIAL PRESSURE TRANSMITTER **PRE-28**

- ✓ Overloads up to 413 bar total static pressure
- ✓ Accuracy 0,25%
- ✓ Any range from 0...16 mbar up to 0...25 bar

✓ Intrinsic safety certificate (ATEX, IECEx)

✓ Marine certificate – DNV, BV





Transmitter PRE-28 Process connection P type Static pressure limit 40 bar

Diaphragm

Transmitter PRE-28 Version with PN type process connection. Static pressure limit 40 bar

Transmitter PRE-28 - version with type C and CR process connection to be mounted together with a valve manifold. Static pressure limit 250, 320 or 413 bar

## **Application**

The PRE-28 transmitter is applicable to the measurement of dofferential pressure of gases, vapours and liquids.

#### Construction

The active element is a piezoresistance silicon sensor separated from the medium by separating diaphragm and a specially selected type of manometric fluid. The special desing of theactive sensing element ensures withstanding the pressure surges and overloads of up to 413bar. The electronics is placed in a casing with a degree of protection IP65, IP67, depending on the type of electrical connection applied.

#### Calibration

Potentiometers can be used to shift the zero position and the range by up to 10%, without altering the settings.

#### Installation

The transmitter with P type process connection is not heavy. so it can be installed directly onto impulse lines. For fitting in any desired position on a Ø25 pipe the Aplisens mounting page bracket (FI25 mounting bracket, is recommended.

The version with C type process connection can be fitted directly to a 3- or 5-valve manifold. The factory-mounted transmitters with VM type valve manifold (page IV/ 2) are recommended. A transmitter without a valve manifold can be fitted in any position on a 2" pipe or on a wall using the C-2" mounting bracket (page IV/5).

When the special process connections are required for the measurement of levels and pressures (e.g. at food and chemical industries), the transmitter is provided with an Aplisens diaphragm seal. The differential pressure transmitters with diaphragm seals are described in detail in the further part of the catalogue.

## Technical data

Materials: Wetted parts: type P process conn. SS316L type P(H) process conn. SS316L or Hastelloy C276

type C process conn. SS316L SS316L, Hastelloy C276, Au SS304

Casing Option: SS316 Hysteresis, repeatability 0,05% Thermal compensation range: 0÷70°C Operating temperature range:

-25÷80°C Medium temperature range:

-25÷120°C (direct measurement) Over 120°C - measurement with use an impulse line or diaphragm seals

CAUTION: the medium must not be allowed to freeze in the impulse line or close to the process connection of the transmitter.

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### **Technical data**

Any measuring range 0...16 mbar ÷ 0...25 bar

	Measuring Range								
	25 mbar	100 mbar	1 bar	2 bar	25 bar				
Overpressure Limit Static Pressure Limit (repeated, without hysteresis)	250 bar (option 413 bar) (40 bar for P type process connection)								
Accuracy	0,4%	0,4%	0,25%						
Long term stability	0,6% / year	0,2% / year	0,1% / year						
Thermal error	Typically 0,6% / 10°C			/pically 0,2% / 10°C max 0,3% / 10°C					
Zero shift error for static pressure*	0,1% / 10 bar								

<sup>\*</sup> Zeroing the transmitter in conditions of static pressure can eliminate this error.

Output signal 4...20 mA, two wire transmission

0...10 V, three wire transmission

**Power supply** 

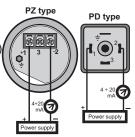
output 4..20 mA: 8...36 VDC (Ex 9...28 VDC)

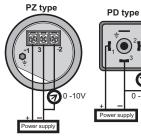
version TR: 10,5...36 VDC (Ex 12...28 VDC)

output 0..10 V: 13...30 VDC

Error due to supply voltage changes 0,005% (FSO) / V

# **Electrical diagrams**





4-20 mA output signal

0-10 V output signal

## Ordering procedure

Ordering procedure								
Model	Code			le	Description			
PRE-28					Differential pressure transmitter			
Versions, certificates	/Exia				Ex IECEx	Only for transmitters with 420mA output For PM12, PKD version:  I 1/2G Ex ia IIC T4/T5/T6 Ga/Gb I 1D Ex ia IIIC T110°C Da  Ex ia I Ma Ex ia I Ma Ex ia IIC T4/T5/T6 Ga/Gb Ex ia IIC T4/T5/T6 Ga/Gb Ex ia IIC T4/T5/T6 Ga/Gb  EX ia IIC T4/T5/T6 Ga/Gb For ALW version:  □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □		
	/MR				Marine certificate – DNV, BV			
more than one option	/Tlen				gen service (sensor filled with Fluorolube fluid), only M and G1/2 connection			
is available				Response time <30ms; only 420mA output				
Measuring range	e /÷ [required units]				Measuring range in relation to 4mA and 20mA (or 0 and 10V) output.			
Analogue output signal	Analogue output signal (without marking) //0+10V			0/	420mA / power supply 10,536VDC (Ex 1228VDC) 010VDC /power supply 1330VDC			
Measuring set range		/÷	. [req	uired units]	Calibrate	Calibrated range in relation to 4mA and 20mA (or 0V and 10V) output		
	/PD.			PD		Housing IP65 with DIN43650 connector		
		-	/PZ		304SS housing, IP66, packing gland M20x1,5			
Casing, electrical connection /PM /PK		1 7 -	/PZ316		316SS housing, IP66, packing gland M20x1,5			
			PM12		304SS housing, IP67 with thread M12x1 and connector with cable (3 m in standard)			
		PK12		304SS housing, IP67, cable electrical connection (3 m of cable in standard) Aluminum housing, local display, IP65, DIN43650 connector				
				.M *		Aluminum housing, local display, IP65, DIN43650 connector		
			/C		Thread 1/4NPT F on the cover flanges cover flanges material SS316. Allows mounting with a valve manifold. Process connection of cover flange: M10 (option /C(7/16) - 7/16"UNF acc. to IEC 61518)			
Process connections			/CR		C-type process connection rotated 90°			
			/P		Thread M20x1,5 (male)			
			/PN/code of diaphragm seal		Thread 1/4"NPT (female)			
					Diaphragm seal (see chapter of diaphragm seals) mounted on Hi side of transmitter, Lo side 1/4NPT Female			
Material of diaphragms (refers only to C, CR, P, PN process connection		(without marking)			gms material SS316L			
		connection)	) /(H)/ /(Au)		Diaphragms material Hastelloy C276 (/P and /PN – all wetted parts in Hastelloy C276 on request)			
					Gold plated diaphragms			
Gasket (refers only to C, CR process connection			ion) (without marking)/NBR		FPM Vit	1 0		
		connection			NBR			
				/PTFE		PTFE		
/C-2"			/C-2"	Mounting bracket for 2" pipe (to C process conn.), mat. zinced steel				
/C-2"(SS)			` '	Mounting bracket for 2" pipe (to C process conn.), mat. Stainless Steel				
			/FI25	Mounting bracket for 1" pipe (to P process conn.), mat. Stainless Steel				
· ·				/RedSpaw C	Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM(SO) or SS316(S). Only process connection P type Connector to weld impulse pipes dia. 12 and 14 mm, material 15HM. Only process			
/Red d/P 1/2"					connection C type.  Adapter for differential pressure transmitters with C type process connection, output thread 1/2NPT F. Material SS316L			
Other specification /				/		ion of required parameters		